

**Digital I/O module, 8 digital inputs and 8 digital outputs 24 V DC each,
pulse-switching**

**Part no. XN-322-16DIO-PD05
183179**

General specifications		
Product name		Eaton XN-322 I/O module
Part no.		XN-322-16DIO-PD05
EAN		4015081781126
Product Length/Depth		104.2 millimetre
Product height		16.8 millimetre
Product width		80.3 millimetre
Product weight		0.061 kilogram
Certifications		CULus UL File No.: E135462 IEC/EN 61131-2 IEC/EN 61000-6-4 IEC/EN 61000-6-2 CE
Product Tradename		XN-322
Product Type		I/O module
Product Sub Type		None
Catalog Notes		The max. heat dissipation is specified as the maximum power produced inside the device's housing.
Features & Functions		
Electric connection type		Plug-in connection
Features		Fieldbus connection over separate bus coupler possible
Functions		Short-circuit protection, outputs available
General information		
Current consumption		None mA (typ.), for +24 V, Power supply - Input 45 mA (typ.), for +5 V power supply (internal), Power supply - Input
Degree of protection		IP20
Mounting method		Rail mounting possible
Number of channels		8
Overvoltage category		III
Pollution degree		3
Product category		XN-322 digital input and output module
Type		Digital I/O module with eight 24 V DC / 3.7 mA (EN61131-2 type 1) inputs with a 0.5 ms input filter. Eight 24 V DC / 0.5 A short-circuit proof outputs and undervoltage diagnostics for the power supply rails. XN300 I/O slice module
Used with		XN300 XN-312-...
Voltage type		DC
Ambient conditions, mechanical		
Height of fall (IEC/EN 60068-2-32) - max		1 m
Mounting position		Horizontal
Shock resistance		15 g, Mechanical, Half-sinusoidal shock 11 ms, 18 Impacts
Vibration resistance		5 - 8.4 / 8.4 -150 Hz, 3,5 mm / 1 g
Climatic environmental conditions		
Air pressure		795 - 1080 hPa (operation)
Ambient operating temperature - min		0 °C
Ambient operating temperature - max		60 °C
Ambient storage temperature - min		-20 °C
Ambient storage temperature - max		85 °C
Climatic proofing		Damp heat, constant, to IEC 60068-2-3 Dry heat to IEC 60068-2-2

Environmental conditions			Condensation: prevent with appropriate measures
Relative humidity			0 - 95 % (non-condensing)
Electro magnetic compatibility			
Air discharge			8 kV
Burst impulse			1 kV, Signal cable 2 kV, Supply cable
Contact discharge			4 kV
Electromagnetic fields			1 V/m at 2 - 2.7 GHz (according to IEC EN 61000-4-3) 10 V/m at 0.08 - 1.0 GHz (according to IEC EN 61000-4-3) 3 V/m at 1.4 - 2 GHz (according to IEC EN 61000-4-3)
Emitted interference			40 dB (at 30 - 230 MHz, Class A, radiated, high frequency) 47 dB (at 230 - 1000 MHz, Class A, radiated, high frequency)
Radiated RFI			10 V
Surge rating			0.5/0.5 kV, Supply cable, balanced/unbalanced), EMC 1 kV, Signal cable, unbalanced, EMC
Voltage dips			Voltage dips: 10 ms/Voltage fluctuations: Yes
Terminal capacities			
Terminal capacity			0.25 - 1.5 mm ² , with ferrules without plastic collar according to DIN 46228-1 (ferrules crimped gas-tight) 0.25 - 1.5 mm ² , with ferrules with plastic collar according to DIN 46228-1 (ferrules crimped gas-tight) 0.2 - 1.5 mm ² , solid, H07V-U 24 - 16 AWG 0.2 - 1.5 mm ² , flexible without ferrule, H07V-K
Gauge pin			A1 (according to IEC/EN 60947-1)
Stripping length (main cable)			10 mm
Insulating material group			I
Electrical rating			
Rated operational current (Ie)			4 A (supply input)
Rated operational voltage			24 V (terminal +1) 160 V (terminations)
Short-circuit protection			Yes, Short-circuit rating, Digital outputs
Supply voltage at AC, 50 Hz - min			0 V AC
Supply voltage at AC, 50 Hz - max			0 V AC
Supply voltage at DC - min			18 V DC
Supply voltage at DC - max			30 V DC
Communication			
Connection type			Push-in spring-cage terminal (plug-in connection), Connection design in TOP direction
Protocol			Other bus systems
Input/Output			
Delay time			< 150 µs, Digital outputs, Delay on signal change and resistive load, from High to Low signal < 150 µs, Digital outputs, Delay on signal change and resistive load, from Low to High signal
Input			Digital inputs (according to EN61131-2 Type 1)
Input current			3.7 mA (Digital inputs) ≤ 1.1 mA (Digital inputs, low level) ≥ 2.3 mA (Digital inputs, high level)
Input current at signal 1			3.7 mA
Input delay			5000 µs (rising edge) 5000 µs (falling edge)
Input voltage			24 V DC (Digital inputs) 14 - 30 V (Digital inputs, high level) 0 - 8 V (Digital inputs, low level)
Load current			Not specified by plug manufacturer
Load resistance			> 48 Ω
Number of inputs (digital)			8
Number of outputs (digital)			8
Output			Protective devices must be installed directly at the inductive load in order to prevent interference.
Output current			0.5 A ≤ 500 mA (high level, Digital outputs) < 0.5 mA (low level)
Output voltage			< 1 V DC (Low level, digital outputs)

			24 V DC (digital outputs) < 24 V DC (High level, digital outputs)
Utilization factor			100 % (# I _{Amax} = 4A)
Safety			
Explosion safety category for dust			None
Explosion safety category for gas			None
Potential isolation			Between Digital outputs: no Power supply, Input: no Between Digital inputs: no
Design verification			
Equipment heat dissipation, current-dependent P _{vid}			0.25 W
Heat dissipation capacity P _{diss}			0 W
Heat dissipation per pole, current-dependent P _{vid}			0 W
Rated operational current for specified heat dissipation (I _n)			0 A
Static heat dissipation, non-current-dependent P _{vs}			2.615 W
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Resist. of insul. mat. to abnormal heat/fire by internal elect. effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of assemblies			Meets the product standard's requirements.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

Technical data ETIM 9.0

Programmable logic controllers PLC (EG000024) / Fieldbus, decentr. periphery - digital I/O module (EC001599)			
Electric engineering, automation, process control engineering / Control, Process Control System (PCS) / Field bus, decentralized peripheral / Field bus, decentralized peripheral - digital I/O module (ecI@ss13-27-24-26-04 [BAA055019])			
Supply voltage AC 50 Hz	V		0 - 0
Supply voltage AC 60 Hz	V		0 - 0
Supply voltage DC	V		18 - 30
Voltage type (supply voltage)			DC
Number of digital inputs			8
Number of digital outputs			8
Digital inputs configurable			No
Digital outputs configurable			No
Input current at signal 1	mA		3.7
Permitted voltage at input	V		0 - 30
Type of voltage (input voltage)			DC
Type of digital output			Transistor
Output current	A		0.5
Permitted voltage at output	V		0 - 30
Type of output voltage			DC

Short-circuit protection, outputs available		Yes
Number of HW-interfaces industrial Ethernet		0
Number of interfaces PROFINET		0
Number of HW-interfaces RS-232		0
Number of HW-interfaces RS-422		0
Number of HW-interfaces RS-485		0
Number of HW-interfaces serial TTY		0
Number of HW-interfaces parallel		0
Number of HW-interfaces wireless		0
Number of HW-interfaces USB		0
Number of HW-interfaces other		1
With optical interface		No
Supporting protocol for EtherCAT		No
Supporting protocol for TCP/IP		No
Supporting protocol for PROFIBUS		No
Supporting protocol for CAN		No
Supporting protocol for INTERBUS		No
Supporting protocol for ASI		No
Supporting protocol for KNX		No
Supporting protocol for Modbus		No
Supporting protocol for Data-Highway		No
Supporting protocol for DeviceNet		No
Supporting protocol for SUCONET		No
Supporting protocol for LON		No
Supporting protocol for PROFINET IO		No
Supporting protocol for PROFINET CBA		No
Supporting protocol for SERCOS		No
Supporting protocol for Foundation Fieldbus		No
Supporting protocol for EtherNet/IP		No
Supporting protocol for AS-Interface Safety at Work		No
Supporting protocol for DeviceNet Safety		No
Supporting protocol for INTERBUS-Safety		No
Supporting protocol for PROFIsafe		No
Supporting protocol for SafetyBUS p		No
Supporting protocol for other bus systems		Yes
Radio standard Bluetooth		No
Radio standard WLAN 802.11		No
Radio standard GPRS		No
Radio standard GSM		No
Radio standard UMTS		No
IO link master		No
System accessory		Yes
Degree of protection (IP)		IP20
Type of electric connection		Plug-in connection
Time delay at signal change	ms	4 - 6
Fieldbus connection over separate bus coupler possible		Yes
Rail mounting possible		Yes
Wall mounting/direct mounting		No
Front built-in possible		No
Rack-assembly possible		No
Suitable for safety functions		No
SIL according to IEC 61508		None
Performance level according to EN ISO 13849-1		None
Appendant operation agent (Ex ia)		No
Appendant operation agent (Ex ib)		No

Explosion safety category for gas			None
Explosion safety category for dust			None
Certified for UL hazardous location class I			No
Certified for UL hazardous location class II			No
Certified for UL hazardous location class III			No
Certified for UL hazardous location division 1			No
Certified for UL hazardous location division 2			No
Certified for UL hazardous location group A (acetylene)			No
Certified for UL hazardous location group B (hydrogen)			No
Certified for UL hazardous location group C (ethylene)			No
Certified for UL hazardous location group D (propane)			No
Certified for UL hazardous location group E (metal dusts)			No
Certified for UL hazardous location group F (carbonaceous dusts)			No
Certified for UL hazardous location group G (non-conductive dusts)			No
Width		mm	80.3
Height		mm	16.8
Depth		mm	104.2