

**Digital I/O module, 8 digital inputs and 8 digital outputs 24 V DC each,
pulse-switching, Meter**

**Part no. XN-322-16DIO-PC05
183180**

General specifications		
Product name		Eaton XN-322 I/O module
Part no.		XN-322-16DIO-PC05
EAN		4015081781133
Product Length/Depth		104.2 millimetre
Product height		16.8 millimetre
Product width		80.3 millimetre
Product weight		0.061 kilogram
Certifications		CE UL File No.: E135462 IEC/EN 61000-6-4 CULus IEC/EN 61131-2 IEC/EN 61000-6-2
Product Tradename		XN-322
Product Type		I/O module
Product Sub Type		None
Catalog Notes		Inputs configurable in pairs The max. heat dissipation is specified as the maximum power produced inside the device's housing.
Features & Functions		
Electric connection type		Plug-in connection
Features		Digital inputs configurable Fieldbus connection over separate bus coupler possible
Functions		X1 signal analysis 4X signal analysis Short-circuit protection, outputs available
Operating mode		Incremental encoder (A, B) Counter mode
General information		
Counter frequency		25 kHz 100 kHz
Current consumption		None mA (typ.), for +24 V, Power supply - Input 50 mA (typ.), for +5 V power supply (internal), Power supply - Input
Degree of protection		IP20
Input frequency		25 kHz
Mounting method		Rail mounting possible
Number of channels		8, Digital Outputs
Overvoltage category		III
Pollution degree		3
Product category		XN-322 digital input and output module
Resolution		16 Bit (Functions) 8 Bit (Functions)
Type		Digital I/O module with four 24 V DC / 3.7 mA (EN61131-2 type 1) inputs with a 0.5 ms input filter. Additional four 24 V DC / 3.7 mA (EN61131-2 type 1) inputs with a 0.001 ms input filter can be used as four 8-bit or two 16-bit counters with an input frequency of up to 25 kHz. Digital I/O module with eight 24 V DC / 0.5 A short-circuit proof outputs, featuring undervoltage diagnostics for the power supply rails. XN300 I/O slice module
Used with		XN300 XN-312-...
Voltage type		DC
Ambient conditions, mechanical		
Height of fall (IEC/EN 60068-2-32) - max		1 m
Mounting position		Horizontal
Shock resistance		15 g, Mechanical, Half-sinusoidal shock 11 ms, 18 Impacts

Vibration resistance		5 - 8.4 / 8.4 -150 Hz, 3,5 mm / 1 g
Climatic environmental conditions		
Air pressure		795 - 1080 hPa (operation)
Ambient operating temperature - min		0 °C
Ambient operating temperature - max		60 °C
Ambient storage temperature - min		-20 °C
Ambient storage temperature - max		85 °C
Climatic proofing		Dry heat to IEC 60068-2-2 Damp heat, constant, to IEC 60068-2-3
Environmental conditions		Condensation: prevent with appropriate measures
Relative humidity		0 - 95 % (non-condensing)
Electro magnetic compatibility		
Air discharge		8 kV
Burst impulse		2 kV, Supply cable 1 kV, Signal cable
Contact discharge		4 kV
Electromagnetic fields		1 V/m at 2 - 2.7 GHz (according to IEC EN 61000-4-3) 10 V/m at 0.08 - 1.0 GHz (according to IEC EN 61000-4-3) 3 V/m at 1.4 - 2 GHz (according to IEC EN 61000-4-3)
Emitted interference		40 dB (at 30 - 230 MHz, Class A, radiated, high frequency) 47 dB (at 230 - 1000 MHz, Class A, radiated, high frequency)
Radiated RFI		10 V
Surge rating		1 kV, Signal cable, unbalanced, EMC 0.5/0.5 kV, Supply cable, balanced/unbalanced), EMC
Voltage dips		Voltage dips: 10 ms/Voltage fluctuations: Yes
Terminal capacities		
Terminal capacity		0.25 - 1.5 mm ² , with ferrules with plastic collar according to DIN 46228-1 (ferrules crimped gas-tight) 0.25 - 1.5 mm ² , with ferrules without plastic collar according to DIN 46228-1 (ferrules crimped gas-tight) 0.2 - 1.5 mm ² , solid, H07V-U 0.2 - 1.5 mm ² , flexible without ferrule, H07V-K 24 - 16 AWG
Gauge pin		A1 (according to IEC/EN 60947-1)
Stripping length (main cable)		10 mm
Insulating material group		I
Electrical rating		
Rated operational current (Ie)		4 A (supply input)
Rated operational voltage		160 V (terminations) 24 V (terminal +1)
Short-circuit protection		Yes, Short-circuit rating, Digital outputs
Supply voltage at AC, 50 Hz - min		0 V AC
Supply voltage at AC, 50 Hz - max		0 V AC
Supply voltage at DC - min		18 V DC
Supply voltage at DC - max		30 V DC
Communication		
Connection type		Push-in spring-cage terminal (plug-in connection), Connection design in TOP direction
Protocol		Other bus systems
Input/Output		
Delay time		< 150 µs, Digital outputs, Delay on signal change and resistive load, from Low to High signal < 150 µs, Digital outputs, Delay on signal change and resistive load, from High to Low signal
Input		Digital inputs (according to EN61131-2 Type 1)
Input current		≤ 1.1 mA (Digital inputs, low level) 3.7 mA (Digital inputs) ≥ 2.3 mA (Digital inputs, high level)
Input current at signal 1		3.7 mA
Input delay		5000 µs (falling edge) 1 µs (falling edge) 5000 µs (rising edge) 1 µs (rising edge)
Input voltage		0 - 8 V (Digital inputs, low level)

			24 V DC (Digital inputs) 14 - 30 V (Digital inputs, high level) 0 - 8 V (low level)
Load current			Not specified by plug manufacturer
Load resistance			> 48 Ω
Number of inputs (digital)			8
Number of outputs (digital)			8
Output			Protective devices must be installed directly at the inductive load in order to prevent interference.
Output current			< 0.5 mA (low level) 0.5 A ≤ 500 mA (high level, Digital outputs)
Output voltage			24 V DC (digital outputs) < 1 V DC (Low level, digital outputs) < 24 V DC (High level, digital outputs)
Utilization factor			100 % (# I _{Amax} = 4A)
Safety			
Explosion safety category for dust			None
Explosion safety category for gas			None
Potential isolation			Power supply, Input: no Between Digital inputs: no Digital inputs, Input delay: no Between Digital outputs: no
Design verification			
Equipment heat dissipation, current-dependent P _{vid}			0.25 W
Heat dissipation capacity P _{diss}			0 W
Heat dissipation per pole, current-dependent P _{vid}			0 W
Rated operational current for specified heat dissipation (I _n)			0 A
Static heat dissipation, non-current-dependent P _{vs}			2.615 W
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Resist. of insul. mat. to abnormal heat/fire by internal elect. effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of assemblies			Meets the product standard's requirements.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

Technical data ETIM 9.0

Programmable logic controllers PLC (EG000024) / Fieldbus, decentr. periphery - digital I/O module (EC001599)			
Electric engineering, automation, process control engineering / Control, Process Control System (PCS) / Field bus, decentralized peripheral / Field bus, decentralized peripheral - digital I/O module (ec1@ss13-27-24-26-04 [BAA055019])			
Supply voltage AC 50 Hz		V	0 - 0
Supply voltage AC 60 Hz		V	0 - 0
Supply voltage DC		V	18 - 30

Voltage type (supply voltage)			DC
Number of digital inputs			8
Number of digital outputs			8
Digital inputs configurable			Yes
Digital outputs configurable			No
Input current at signal 1		mA	3.7
Permitted voltage at input		V	0 - 30
Type of voltage (input voltage)			DC
Type of digital output			Transistor
Output current		A	0.5
Permitted voltage at output		V	0 - 30
Type of output voltage			DC
Short-circuit protection, outputs available			Yes
Number of HW-interfaces industrial Ethernet			0
Number of interfaces PROFINET			0
Number of HW-interfaces RS-232			0
Number of HW-interfaces RS-422			0
Number of HW-interfaces RS-485			0
Number of HW-interfaces serial TTY			0
Number of HW-interfaces parallel			0
Number of HW-interfaces wireless			0
Number of HW-interfaces USB			0
Number of HW-interfaces other			1
With optical interface			No
Supporting protocol for EtherCAT			No
Supporting protocol for TCP/IP			No
Supporting protocol for PROFIBUS			No
Supporting protocol for CAN			No
Supporting protocol for INTERBUS			No
Supporting protocol for ASI			No
Supporting protocol for KNX			No
Supporting protocol for Modbus			No
Supporting protocol for Data-Highway			No
Supporting protocol for DeviceNet			No
Supporting protocol for SUCONET			No
Supporting protocol for LON			No
Supporting protocol for PROFINET IO			No
Supporting protocol for PROFINET CBA			No
Supporting protocol for SERCOS			No
Supporting protocol for Foundation Fieldbus			No
Supporting protocol for EtherNet/IP			No
Supporting protocol for AS-Interface Safety at Work			No
Supporting protocol for DeviceNet Safety			No
Supporting protocol for INTERBUS-Safety			No
Supporting protocol for PROFIsafe			No
Supporting protocol for SafetyBUS p			No
Supporting protocol for other bus systems			Yes
Radio standard Bluetooth			No
Radio standard WLAN 802.11			No
Radio standard GPRS			No
Radio standard GSM			No
Radio standard UMTS			No
IO link master			No
System accessory			Yes
Degree of protection (IP)			IP20

Type of electric connection		Plug-in connection
Time delay at signal change	ms	0 - 0
Fieldbus connection over separate bus coupler possible		Yes
Rail mounting possible		Yes
Wall mounting/direct mounting		No
Front built-in possible		No
Rack-assembly possible		No
Suitable for safety functions		No
SIL according to IEC 61508		None
Performance level according to EN ISO 13849-1		None
Appendant operation agent (Ex ia)		No
Appendant operation agent (Ex ib)		No
Explosion safety category for gas		None
Explosion safety category for dust		None
Certified for UL hazardous location class I		No
Certified for UL hazardous location class II		No
Certified for UL hazardous location class III		No
Certified for UL hazardous location division 1		No
Certified for UL hazardous location division 2		No
Certified for UL hazardous location group A (acetylene)		No
Certified for UL hazardous location group B (hydrogen)		No
Certified for UL hazardous location group C (ethylene)		No
Certified for UL hazardous location group D (propane)		No
Certified for UL hazardous location group E (metal dusts)		No
Certified for UL hazardous location group F (carbonaceous dusts)		No
Certified for UL hazardous location group G (non-conductive dusts)		No
Width	mm	80.3
Height	mm	16.8
Depth	mm	104.2