




PRODUCT ENVIRONMENTAL PROFILE

HEAT-SHRINK TRAN. JOINT 12KV - CM0652-000



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Independent verification of the declaration and data in compliance with ISO 14025:2006			
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The PCR review was conducted by a panel of experts chaired by Julie ORGELET - DDemain			
PEPs are compliant with XP C08-100-1:2016 or EN 50693:2019 The components of the present PEP may not be compared with components from any other program.			
Document complies with ISO 14025:2006 “Environmental labels and declarations. Type III environmental declarations”			

1 GENERAL INFORMATION

PEP ECOPASSPORT® OWNER

Tyco Electronics Polska Sp. Z o.o. Plant, Kablowa 1, 70-895 Szczecin, Poland

REFERENCE PRODUCT

MXSU-12C/1XU-3SB-NO01: CM0652-000

DESCRIPTION OF THE PRODUCT

The MXSU Heat-Shrink Joint is a medium-voltage cable accessory for connecting polymeric, non-armored cables in underground or above-ground installations. It features heat-shrinkable tubing with built-in impedance stress control, ensuring reliable insulation and electrical performance. Supplied as a complete kit with mechanical phase and screen connectors, it supports a wide range of conductor sizes. With no shelf-life limitations and compliance with CENELEC and IEC standards, the MXSU offers fast installation and long-term durability in various environments.

FUNCTIONAL UNIT

To connect together the power transmission cables, or connect them to equipment, for one unit and its packaging, under operating conditions identical to those of the cable, namely: 1 A during 30 years, with a use rate of 100%, according to the standards in force.

OTHER PRODUCTS COVERED

- MXSU-12D/1XU-3SB-NO01: CM0649-000
- MXSU-24C/1XU-3SB-NO01: CM0648-000
- MXSU-24C/1XU-3SB-NO02: CX4369-000

MARKET APPLICABILITY

Global

COMPANY REFERENCE CONTACT

Sustainability Analyst & LCA Specialist: Waleed Qatrameez – waleed.qatrameez@te.com

Sustainability Manager: Łukasz Sadowski – lukasz.sadowski@te.com

PLANTS LOCATION

Environmental impacts have been calculated for the TE Connectivity plants located in France and Poland:

- Tyco Electronics Polska, Sp. Z o.o. Plant Szczecin, Kablowa 1 , 70-895 Szczecin, Poland
- Tyco Electronics Simel SAS, 1 Rue Paul Martin, 21220 Gevrey-Chambertin, France
- TE Connectivity – Tyco Electronics Raychem GmbH, Finsinger Feld 1 · 85521 Ottobrunn, Germany

SOFTWARE USED

iPoint Umberto 11 (version 11.15.2.0)

DATABASE

Ecoinvent 3.11 and Industry data

REFERENCE YEAR

The reference year used for primary data collection and processing is 2024

2 DESCRIPTION OF THE COMPANY

TE is an international group which has its core business in producing highly engineered connectivity, insulating and sensing products covering a large variety of purposes, from global communication infrastructures, utility networks, factories, smart homes and transport sector. For more than 75 years, TE has partnered with customers to produce highly engineered connectivity and sensing products. With approximately 80,000 employees in 107 manufacturing sites around the world, including more than 7,500 engineers, working alongside customers in approximately 140 countries, TE ensures that every connection counts. TE Connectivity consists of the following segments:

- THE TRANSPORTATION segment consists of: Automotive, Industrial & Commercial Transportation, Sensors, Application Tooling BU's.
- THE INDUSTRIAL segment consists of: Industrial, Aerospace, Defense & Marine, Medical, Energy BU's.
- THE COMMUNICATIONS segment consists of: Appliances, Data & Devices BU's

ENVIRONMENTAL POLICY AND ACTIONS

TE is committed in a sustainable management of its operations. This includes our ambitions to reduce our GHG emissions by more than 35 percent by 2030 (Scope 1 and Scope 2 emissions on a normalized basis), decreasing our waste disposed and helping 100 percent of our facilities in water-stressed regions meet water reduction targets.

All plants in Szczecin, Gevrey-Chambertin and Ottobrunn owns the following certifications:

- ISO 14001
- ISO 14064 for FY21 period (October 2020 - September 2021)

Building a Safer, Sustainable, Productive & Connected Future



Contributing to the UNSDGs

Our One Connected World strategy is aligned with the United Nations Sustainable Development Goals (SDGs), helping us identify where we can improve business practices to support progress against global efforts. For more information, please view our UNSDG Report.



Awards



TE Connectivity Szczecin, Gevrey-Chambertin and Ottobrunn plants:



SZCZECIN



GEVREY-CHAMBERTIN



OTTOBRUNN

3 PRODUCT SPECIFICATIONS

The MXSU Heat-Shrink Joint is a pre-engineered medium-voltage jointing system for polymeric, non-armored cables, designed for safe and reliable performance in both underground and above-ground applications. Its range-taking heat-shrinkable tubing conforms to various cable sizes and shapes, ensuring consistent impedance stress control without the need for custom modifications. The joint includes mechanical phase and screen connectors for secure electrical continuity and easy on-site assembly. Engineered for indoor and outdoor use, it provides robust mechanical protection, environmental sealing, and long-term insulation integrity. The system features an unlimited shelf life and requires no calibration or special adjustments, making it ideal for utility, industrial, and infrastructure installations.

Technical specifications of the product are reported in the following table:

Compatible Conductor Cross-Section Range	95 – 185 95 – 240	mm ²
Compatible Insulation Diameter Range	17.6 – 29.4 17.9 – 23.7	mm

Compatible Cable Cross-Section - Main (Max)	240	mm ²
Compatible Cable Cross-Section - Main (Min)	95	mm ²
Compatible Conductor Diameter Range	11 – 19.2	mm
Sheath Outside Diameter	26 – 41 49 – 58	mm

Total weight of product, packaging and additional elements, as well as the list of **constituent materials**, are provided in the following tables:

Total weight	Product	Packaging	Additional elements	Unit
4.729	4.000	0.729	0.0	Kg

Constituent materials	Plastic	38.50%
	Metals	21.94%
	Other	39.56%

4 MANUFACTURING PROCESS

The manufacturing process of the MXSU Heat-Shrink Joint involves multiple coordinated steps across different TE Connectivity facilities. In Gevrey, France, the junction bolted sleeve serving as the mechanical phase connector is manufactured from aluminium, undergoing precision casting, machining, and corrosion protection before being shipped to the assembly plant in Szczecin, Poland. In Ottobrunn, Germany, the MXSU body and associated insulation and conductive heat-shrink tubes are produced using advanced extrusion and cross-linking processes. These components are carefully dimensioned and undergo quality control prior to shipment. At the Szczecin facility, the bolted sleeve from Gevrey is prepared and integrated into the kit, while the heat-shrinkable components from Ottobrunn are grouped for final packing. After visual inspection and quality control, the complete joint kit is assembled with all necessary accessories, labelled, and prepared for shipment.

5 RESULTS

Environmental impacts are calculated considering a cradle-to-grave system boundary, including the following life cycle stages:

Manufacturing stage		Distribution stage	Installation stage	Use & maintenance stage	End-of-life stage
Upstream	Core	Downstream			

PRODUCT CATEGORY: Heat-Shrink Transition Joint for Medium Voltage Networks

INSTALLATION ELEMENTS: Steel elements-installation kit provided together with the product

USE SCENARIO: The product has no active function and electricity is negligible, as confirmed by the engineering department. However, a minimal consumption scenario is included for completeness and consistency with standardized assumptions, in line with PSR requirements.

GEOGRAPHICAL REPRESENTATIVENESS: European market with focus on Norwegian market

TEMPORAL REPRESENTATIVENESS: Publication of this PEP is not later than 2 years beyond time validity of Ecoinvent datasets chosen

TECHNOLOGICAL REPRESENTATIVENESS: Datasets chosen for modelling product's manufacturing process are representative of the actual production process

ENERGY DATASETS: Country-specific energy datasets for manufacturing processes are considered (Polish, French and German)

Results are reported with the same number of significant figures for each impact indicator. Sums may not coincide with totals due to rounding.

ENVIRONMENTAL IMPACTS

Impact category	Unit	Manufacturing	Distribution	Installation	Use	End of life	Total
GWP, t	kg CO ₂ eq	1.73E+01	7.55E-01	9.11E-01	9.27E-04	1.31E+00	2.02E+01
GWP, f	kg CO ₂ eq	2.08E+01	7.54E-01	6.07E-01	8.86E-04	1.30E+00	2.35E+01
GWP, b	kg CO ₂ eq	-3.78E+00	4.76E-04	3.03E-01	4.09E-05	5.42E-03	-3.47E+00
GWP, luluc	kg CO ₂ eq	2.20E-01	2.52E-04	6.93E-04	4.87E-07	1.45E-05	2.21E-01
AP	kg H ⁺ eq	2.28E-01	2.62E-03	1.08E-03	3.05E-06	3.66E-04	2.32E-01
EPf	kg P eq	1.93E-02	5.12E-05	1.27E-04	2.38E-07	8.32E-06	1.94E-02
EPm	kg N eq	2.54E-02	8.64E-04	1.73E-03	8.22E-07	1.63E-04	2.82E-02
EPt	mol N eq	2.67E-01	9.41E-03	2.35E-03	8.90E-06	1.66E-03	2.81E-01

POCP	kg NMVOC eq	1.09E-01	3.81E-03	8.69E-04	2.81E-06	4.88E-04	1.14E-01
ODP	kg CFC- 11 eq	2.18E-05	1.64E-08	3.57E-09	5.82E-12	1.09E-09	2.18E-05
ADPe	kg Sb eq	1.89E-03	2.58E-06	2.22E-06	6.41E-09	1.69E-07	1.89E-03
ADPf	MJ	4.15E+02	1.07E+01	3.75E+00	6.77E-03	7.01E-01	4.30E+02
WDP	m ³ depriv.	2.12E+01	5.58E-02	1.20E-01	1.12E-01	7.65E-02	2.16E+01

GWP, t: Global Warming Potential total; GWP, f: Global Warming Potential fossil; GWP, b: Global Warming Potential biogenic; GWP, luluc: Global Warming Potential land use and land use change; GWP, GHG: Global Warming Potential irreversible; ODP: Depletion potential of the stratospheric ozone layer; AP: Acidification potential; EP, f: Eutrophication potential-freshwater; EP, m: Eutrophication potential-marine; EP, t: Eutrophication potential-terrestrial; POCP: Formation potential of tropospheric ozone; ADP, c: Abiotic Depletion for non-fossil resources potential; ADP, f: Abiotic Depletion for non-fossil resources potential; WDP: Water deprivation potential

USE OF RESOURCES

Impact category	Unit	Manufacturing	Distribution	Installation	Use	End of life	Total
PERE	MJ	1.37E+02	1.73E-01	8.48E-01	3.65E-01	2.20E-02	1.38E+02
PERM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	MJ	1.37E+02	1.73E-01	8.48E-01	3.65E-01	2.20E-02	1.38E+02
PENRE	MJ	4.15E+02	1.07E+01	3.75E+00	6.77E-03	7.01E-01	4.30E+02
PENRM	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	MJ	4.15E+02	1.07E+01	3.75E+00	6.77E-03	7.01E-01	4.30E+02
SM	kg	1.23E+00	4.78E-03	1.55E-03	2.61E-05	3.49E-03	1.24E+00
RSF	MJ	7.92E-01	6.22E-05	1.54E-05	6.19E-08	1.36E-05	7.92E-01
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m ³	4.89E-01	1.29E-03	-1.21E-03	2.60E-03	1.46E-03	4.93E-01

PERE: Renewable Primary Energy excluding Primary Energy used as raw material; PERM: Renewable Primary Energy used as raw material; PERT: Total use of Renewable Primary Energy; PENRE: Non-renewable Primary Energy excluding Primary Energy used as raw material; PENRM: Non-renewable Primary Energy used as raw material; PENRT: Total use of Non-renewable Primary Energy; SM: Use of secondary raw materials; RSF: Use of renewable secondary fuels; NRSF: Use of non-renewable secondary fuels; FW: Net use of fresh water.

OUTPUT FLOWS AND WASTE PRODUCTION

Impact category	Unit	Manufacturing	Distribution	Installation	Use	End of life	Total
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HWD	kg	2.91E+00	1.53E-02	1.46E-02	1.04E-04	2.23E-02	2.96E+00
NHWD	kg	1.11E+02	3.27E-01	5.41E+00	3.51E-03	2.26E+00	1.19E+02
RWD	kg	9.12E-04	3.12E-06	2.10E-05	1.25E-08	3.45E-07	9.36E-04
CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	kg	3.97E-01	2.15E-04	1.57E+00	1.94E-05	2.11E-01	2.18E+00
MER	kg	5.48E-05	6.74E-07	4.42E-06	1.20E-09	3.46E-08	5.99E-05
EE	MJ	3.39E-01	4.64E-03	1.69E-02	1.31E-05	4.46E-01	8.06E-01

HWV: Hazardous waste disposed; NHWD: Non-hazardous waste disposed; RWD: Radioactive waste disposed; CRU: Components for re-use; MFR: Materials for recycling; MER: Materials for energy recovery; EEE: Exported energy – electricity; EET: Exported energy – thermal energy.

INVENTORY FLOW INDICATOR – OTHER INDICATORS

Impact category	Unit	Manufacturing	Distribution	Installation	Use	End of life	Total
Biogenic carbon content in product	Kg C	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon content in packaging	Kg C	5.63E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	5.63E-01

6 CALCULATION RULES

According to reference PCR the main activities are listed and divided in the following stages:



This declaration is a cradle to grave EPD type, based on the application of Life Cycle Assessment (LCA) methodology to the whole life-cycle system. In the whole LCA model, infrastructures and production equipment are not considered.

Customized LCA questionnaires were used to gather primary data about all aspects of the production system (for example manufacturing processes consumptions and efficiencies, waste management), to

provide a complete picture of the environmental burden of the system from raw materials supply to final products delivery.

Allocation occurs anytime a system is producing more than a single output. In this case it is necessary to choose a technique to properly split the environmental burdens among the output flows; international standards ISO 14040 and 14044 provide guidelines about how to deal with this issue, that have been implemented in this project as well. Physical allocation - based on total production amount - was adopted to consistently assign plant data (electricity for services, gas and fuel consumption, water supply, waste treatment) and electricity production process data to the product under study.

Below the sub-phases considered in the analysis are reported, per each life cycle stage:



MANUFACTURING STAGE

- Elbow connector raw materials production
- Kit parts production
- Raw materials and kit components transportation to Gevrey plant
- Manufacturing processes from raw materials to semi-finished products at Gevrey plant
- Raw materials and kit components transportation to Ottobrunn plant
- Manufacturing processes from raw materials to semi-finished products at Ottobrunn plant
- Kit parts transportation to Szczecin plant
- Semi-finished product transportation from Gevrey and Ottobrunn to Szczecin plant
- Product kitting at Szczecin plant
- Szczecin, Gevrey and Ottobrunn plants services consumption
- Production of packaging materials for product delivery to customers
- Process waste transportation to treatment sites from Szczecin, Gevrey and Ottobrunn plants
- Treatment of process waste for Szczecin, Gevrey and Ottobrunn plants, according to indications provided by TE



DISTRIBUTION STAGE

- Product delivery to final customer, considering a specific scenario of transportation to Oslo (Norway) by truck and ferry



INSTALLATION STAGE ¹

- Transportation of waste product packaging to treatment site (50 km assumption)
- Treatment of waste product packaging, according to Norwegian scenarios

¹ The product on-site installation procedures were not considered in the LCA model, requiring no relevant inputs in terms of materials and energy.

² According to 2021 WEEE end-of-life scenarios, provided by Eurostat https://ec.europa.eu/eurostat/statistics-explained/index.php?title=Waste_statistics_-_electrical_and_electronic_equipment



USE STAGE

- A minimal electricity consumption of 0.10 kWh over the reference service life was modeled in accordance with PSR requirements, ensuring completeness and consistency with standardized assumptions
- The background electricity supply uses Ecoinvent v3.11, dataset: Electricity, high voltage {NO}|electricity, high voltage, production mix | Cut-off, U



END-OF-LIFE STAGE

- Transportation of decommissioned product to treatment site (50 km assumption)
- Treatment of decommissioned product²

7 EXTRAPOLATION FACTORS

The environmental impacts for the other three products covered by this PEP, which belong to the same product family as the reference product, can be derived from the reference product's results by applying proportionality rules based on the parameters listed in the following tables—one for each relevant life cycle stage. Since the installation phase involves only packaging waste treatment and is identical for all products, it does not vary. Similarly, the use phase does not vary, as energy consumption is negligible and consistent with the applicable Product Specific Rules (PSR) across all products. Therefore, extrapolation rules are provided only for the manufacturing, distribution, and end-of-life stages.

MANUFACTURING STAGE

Impact category	CM0652-000	CM0649-000	CM0648-000	CX4369-000
GWP, t	1.00	1.52	1.32	1.35
GWP, f	1.00	1.47	1.27	1.36
GWP, b	1.00	1.23	1.04	1.38
GWP, luluc	1.00	1.47	1.14	1.01
AP	1.00	1.36	1.08	1.09
EPf	1.00	1.36	1.10	1.10
EPm	1.00	1.43	1.20	1.24
EPt	1.00	1.41	1.17	1.22
POCP	1.00	1.43	1.25	1.23
ODP	1.00	1.18	0.48	0.04

ADPe	1.00	1.30	1.02	1.03
ADPf	1.00	1.49	1.34	1.35
WDP	1.00	1.42	1.06	1.02
PERE	1.00	1.34	1.07	1.26
PERM	0.00	0.00	0.00	0.00
PERT	1.00	1.34	1.07	1.26
PENRE	1.00	1.49	1.34	1.35
PENRM	0.00	0.00	0.00	0.00
PENRT	1.00	1.49	1.34	1.35
SM	1.00	1.50	1.64	1.01
RSF	1.00	1.07	1.08	1.01
NRSF	0.00	0.00	0.00	0.00
FW	1.00	1.41	1.06	1.04
HWD	1.00	1.40	1.08	1.05
NHWD	1.00	1.41	1.24	1.03
RWD	1.00	1.44	1.14	1.16
CRU	0.00	0.00	0.00	0.00
MFR	1.00	1.38	1.39	0.74
MER	1.00	1.45	1.10	1.65
EE	1.00	1.42	1.27	2.70

DISTRIBUTION STAGE

Impact category	CM0652-000	CM0649-000	CM0648-000	CX4369-000
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GWP, t	1.00	1.52	1.46	1.40
GWP, f	1.00	1.51	1.46	1.39
GWP, b	1.00	1.52	1.45	1.40
GWP, luluc	1.00	1.52	1.45	1.40
AP	1.00	1.52	1.46	1.40
EPf	1.00	1.52	1.46	1.40
EPm	1.00	1.52	1.46	1.40
EPt	1.00	1.51	1.46	1.39
POCP	1.00	1.51	1.45	1.40
ODP	1.00	1.51	1.45	1.40
ADPe	1.00	1.52	1.45	1.40
ADPf	1.00	1.51	1.45	1.39
WDP	1.00	1.52	1.45	1.40
PERE	1.00	1.52	1.46	1.40
PERM	0.00	0.00	0.00	0.00
PERT	1.00	1.52	1.46	1.40
PENRE	1.00	1.51	1.45	1.39
PENRM	0.00	0.00	0.00	0.00
PENRT	1.00	1.51	1.45	1.39
SM	1.00	1.51	1.45	1.40
RSF	1.00	1.52	1.45	1.40
NRSF	0.00	0.00	0.00	0.00
FW	1.00	1.51	1.45	1.40
HWD	1.00	1.52	1.45	1.40

NHWD	1.00	1.52	1.46	1.40
RWD	1.00	1.52	1.46	1.40
CRU	0.00	0.00	0.00	0.00
MFR	1.00	1.50	1.45	1.40
MER	1.00	1.51	1.45	1.40
EE	1.00	1.52	1.45	1.40

END-OF-LIFE STAGE

Impact category	CM0652-000	CM0649-000	CM0648-000	CX4369-000
GWP, t	1.00	0.68	0.51	0.60
GWP, f	1.00	0.68	0.51	0.60
GWP, b	1.00	1.35	1.00	0.83
GWP, luluc	1.00	1.01	0.76	0.72
AP	1.00	0.97	0.72	0.70
EPf	1.00	0.98	0.77	0.71
EPm	1.00	0.98	0.73	0.71
EPt	1.00	0.98	0.73	0.70
POCP	1.00	1.01	0.75	0.72
ODP	1.00	1.04	0.78	0.73
ADPe	1.00	0.94	0.70	0.70
ADPf	1.00	1.08	0.81	0.75
WDP	1.00	0.75	0.56	0.63
PERE	1.00	0.95	0.71	0.70
PERM	0.00	0.00	0.00	0.00

PERT	1.00	0.95	0.71	0.70
PENRE	1.00	1.08	0.81	0.75
PENRM	0.00	0.00	0.00	0.00
PENRT	1.00	1.08	0.81	0.75
SM	1.00	1.33	0.99	0.83
RSF	1.00	1.03	0.76	0.73
NRSF	0.00	0.00	0.00	0.00
FW	1.00	0.77	0.58	0.64
HWD	1.00	0.69	0.52	0.61
NHWD	1.00	1.21	0.91	0.80
RWD	1.00	0.91	0.68	0.69
CRU	0.00	0.00	0.00	0.00
MFR	1.00	1.32	1.01	0.83
MER	1.00	1.05	0.78	0.73
EE	1.00	1.39	1.02	0.84