Technical Data Sheet
Version 6
Date : 08-12-2003

M1300Y Flexible Nylon

M1300 is a yellow nylon coated fabric tape for thermal transfer printing. It is formulated with a permanent acrylic adhesive and is mainly used for identifying electrical cables and wires (flagging and wrapping) as well as to adhere to curved surfaces. It is not recommended for outdoor usage. This tape is halogen free.

Property	Unit	Value	Test method
1. General			
- Total thickness	Micron	230 ± 10	Micrometer
- Thickness face material	Micron	130 ± 10	
- Thickness liner	Micron	80 ± 5	
2. Adhesive properties		**Dwell**	
		20 min **24 hrs**	
- to stainless steel	N/25mm	11 13	PSTC-1
- to glass		11 12	
- to PVC		12 14	
- to textured ABS		9 12	
- to powder coated steel		9 15	
- to wood		7 8	
- to polypropylene film		7 8	
- to polyethylene		7 8	
- to Lever Arch File		6 8	
- to steel computer casing		7 9	
3. Flagging properties			
- flagging around electrical cables (∅ 3.6 mm)		Perfect flagging	
- flagging around electrical cables (∅ 8 mm)		Perfect flagging	
- flagging around steel bar (∅ 14 mm)		Perfect flagging	

4. Wrapping properties			
- Wrapping around electrical cables (∅ 3.6 mm)		Perfect wrapping	
- Wrapping around electrical cables (∅ 8 mm)		Perfect wrapping	
- Wrapping around steel bar (∅ 14 mm)		Perfect wrapping	
5. **Chemical resistance of text printed in ILP219**			
- Eurosuper	30x	Printing gone	Crockmeter, 900g weight/arm
- Diesel	30x	Slight print removal	
- Isopropylalcohol	30x	Printing gone	
- Ethanol	15x	Printing gone	
- Ethyl acetate	5x	Printing gone	
- Skydrol* LD-4 (hydraulic engine oil)	15x	Printing gone	
- Sabesto** automotive brake fluid cleaner	15x	Printing gone	
- Water	30x	Moderate print removal	
Abrasion resistance of text Printed in ILP219			
- Pencil erasure	30x	Slight print removal	
- Polystyrene pin	30x	No visible effect	
- Sandpaper	30x	Slight print removal	
6. UV light stability of label			
- 30 days with UV light in suntester		No visible effect on text. Background becomes white.	
7. Temperature stability			
- Application temperature	°C	Room temperature	
- Long term high service temperature			
- 30 days at 90°C		No visible effect	
- 30 days at 120°C		No visible effect	
- Long term low service temperature			
- 30 days at –18°C		No visible effect	

- Short term high service temperature 5' exposure		No visible effect to tape up to 180°C ; slight shrinkage of tape at 210°C but print still legible and tape still functional	
8. Humidity resistance of applied label - 30 days at 40°C, 95 % R.H.		No visible effect	
9. Weatherability in QUV with rain/sun cycles **-** 30 days at 60°C (on alu panel)		To do	
10. Shelf life of cassette - 1 year at 5-25°C and 40-80% relative humidity in its original packaging. We are confident that our product will perform well beyond this time frame. However, it remains the responsibility of the user to assess the risk of using such product. We encourage customers to develop functional protocols that will qualify a product's fitness for use, in their actual applications.		Avoid sudden changes in temperature or humidity changes. This may cause condensation problems. Do not store in direct sunlight, avoid Nox and SOx gases as yellowing might occur.	

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****Sabesto is a registered trademark from Wurth***

Scratch & Solvent resistance : The printed labels are subjected to different scratching sources and chemicals for a fixed number of cycles with a finger weight of 900g.