



**Contactor, 380 V 400 V 5.5 kW, 3 N/O, 2 NC, 24 V DC, DC operation, Screw terminals**



**Part no.** DILM12-32(24VDC)  
**Catalog No.** 276950  
**Alternate Catalog No.** XTCE012B32TD  
**EL-Nummer (Norway)** 4110286

## Delivery program

Product range			Contactors
Application			Contactors for Motors
Subrange			Complete devices up to 170 A
Utilization category			AC-1: Non-inductive or slightly inductive loads, resistance furnaces NAC-3: Normal AC induction motors: starting, switch off during running AC-4: Normal AC induction motors: starting, plugging, reversing, inching
Connection technique			Screw terminals
Notes			Also suitable for motors with efficiency class IE3. IE3-ready devices are identified by the logo on their packaging.

## Rated operational current

AC-3			
380 V 400 V	$I_e$	A	12
AC-1			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	22
enclosed	$I_{th}$	A	18
Conventional free air thermal current, 1 pole			
open	$I_{th}$	A	50
enclosed	$I_{th}$	A	45

## Max. rating for three-phase motors, 50 - 60 Hz

AC-3			
220 V 230 V	P	kW	3.5
380 V 400 V	P	kW	5.5
660 V 690 V	P	kW	6.5
AC-4			
220 V 230 V	P	kW	2
380 V 400 V	P	kW	3
660 V 690 V	P	kW	4.4

## Contacts

N/O = Normally open			3 N/O
N/C = Normally closed			2 NC

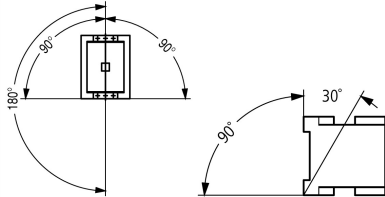
## Instructions

			Contacts to EN 50 012. Integrated varistor suppressor circuit. with mirror contact.
Contact sequence			
Actuating voltage			24 V DC
Voltage AC/DC			DC operation

## Technical data

### General

Standards			IEC/EN 60947, VDE 0660, UL, CSA
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Lifespan, mechanical			
DC operated	Operations	$\times 10^6$	10
Operating frequency, mechanical			
DC operated	Operations/h		9000
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Open	°C		-25 - +60
Enclosed	°C		- 25 - 40
Storage	°C		- 40 - 80
Mounting position			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact	g		10
Auxiliary contacts			
N/O contact	g		7
N/C contact	g		5
Mechanical shock resistance (IEC/EN 60068-2-27) when tabletop-mounted			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact	g		5.7
Auxiliary contacts			
N/O contact	g		3.4
N/C contact	g		3.4
Degree of Protection			IP20
Protection against direct contact when actuated from front (EN 50274)			Finger and back-of-hand proof
Altitude		m	Max. 2000
Weight			
DC operated	kg		0.28
Screw connector terminals			
Terminal capacity main cable			
Solid	mm <sup>2</sup>		1 x (0.75 - 4) 2 x (0.75 - 2.5)
Flexible with ferrule	mm <sup>2</sup>		1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Solid or stranded	AWG		single 18 - 10, double 18 - 14
Stripping length	mm		10
Terminal screw			M3.5
Tightening torque	Nm		1.2
Tool			
Pozidriv screwdriver	Size		2
Standard screwdriver	mm		0.8 x 5.5 1 x 6
Terminal capacity control circuit cables			
Solid	mm <sup>2</sup>		1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Flexible with ferrule	mm <sup>2</sup>		1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Solid or stranded	AWG		18 - 14
Stripping length	mm		10
Terminal screw			M3.5
Tightening torque	Nm		1.2

Tool			
Pozidriv screwdriver		Size	2
Standard screwdriver		mm	0.8 x 5.5 1 x 6

## Main conducting paths

Rated impulse withstand voltage	U <sub>imp</sub>	V AC	8000
Overvoltage category/pollution degree			III/3
Rated insulation voltage	U <sub>i</sub>	V AC	690
Rated operational voltage	U <sub>e</sub>	V AC	690
Safe isolation to EN 61140			
between coil and contacts		V AC	400
between the contacts		V AC	400
Making capacity (p.f. to IEC/EN 60947)			
	Up to 690 V	A	168
Breaking capacity			
220 V 230 V		A	120
380 V 400 V		A	120
500 V		A	100
660 V 690 V		A	70
Short-circuit rating			
Short-circuit protection maximum fuse			
Type "2" coordination			
400 V	gG/gL 500 V	A	20
690 V	gG/gL 690 V	A	20
Type "1" coordination			
400 V	gG/gL 500 V	A	35
690 V	gG/gL 690 V	A	25

## AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	I <sub>th</sub> = I <sub>e</sub>	A	22
at 50 °C	I <sub>th</sub> = I <sub>e</sub>	A	21
at 55 °C	I <sub>th</sub> = I <sub>e</sub>	A	21
at 60 °C	I <sub>th</sub> = I <sub>e</sub>	A	20
enclosed	I <sub>th</sub>	A	18
Conventional free air thermal current, 1 pole			
open	I <sub>th</sub>	A	50
enclosed	I <sub>th</sub>	A	45
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
Notes			At maximum permissible ambient temperature (open.)
220 V 230 V	I <sub>e</sub>	A	12
240 V	I <sub>e</sub>	A	12
380 V 400 V	I <sub>e</sub>	A	12
415 V	I <sub>e</sub>	A	12
440V	I <sub>e</sub>	A	12
500 V	I <sub>e</sub>	A	10
660 V 690 V	I <sub>e</sub>	A	7
380 V 400 V	I <sub>e</sub>	A	12
Motor rating	P	kWh	
220 V 230 V	P	kW	3.5
240V	P	kW	4

380 V 400 V	P	kW	5.5
415 V	P	kW	7
440 V	P	kW	7.5
500 V	P	kW	7
660 V 690 V	P	kW	6.5
AC-4			
Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I <sub>e</sub>	A	7
240 V	I <sub>e</sub>	A	7
380 V 400 V	I <sub>e</sub>	A	7
415 V	I <sub>e</sub>	A	7
440 V	I <sub>e</sub>	A	7
500 V	I <sub>e</sub>	A	6
660 V 690 V	I <sub>e</sub>	A	5
Motor rating	P	kWh	
220 V 230 V	P	kW	2
240 V	P	kW	2.2
380 V 400 V	P	kW	3
415 V	P	kW	3.4
440 V	P	kW	3.6
500 V	P	kW	3.5
660 V 690 V	P	kW	4.4

## DC

Rated operational current, open			
DC-1			
60 V	I <sub>e</sub>	A	20
110 V	I <sub>e</sub>	A	20
220 V	I <sub>e</sub>	A	15

## Current heat loss

3 pole, at I <sub>th</sub> (60°)		W	4.2
Current heat loss at I <sub>e</sub> to AC-3/400 V		W	1.5
Impedance per pole		mΩ	4.6

## Magnet systems

Voltage tolerance			
DC operated	Pick-up	x U <sub>c</sub>	0.8 - 1.1
Notes			0.85 - 1.1 only with auxiliary contact module with 3 or more N/C contacts 0.7 – 1.3 without auxiliary contact module and at ambient air temperature + +40 °C
DC operated	Drop-out	x U <sub>c</sub>	0.15 - 0.6
Notes			at least smoothed two-phase bridge rectifier or three-phase rectifier
Power consumption of the coil in a cold state and 1.0 x U <sub>S</sub>			
DC operated	Pick-up	W	4.5
DC operated	Sealing	W	4.5
Duty factor		% DF	100
Changeover time at 100 % U <sub>S</sub> (recommended value)			
Main contacts			
DC operated		ms	
Closing delay		ms	31
Opening delay		ms	12
Arcing time		ms	10
Lifespan, mechanical; Coil 50/60 Hz		x 10 <sup>6</sup>	Mechanical lifespan at 50 Hz approx. 30% lower than under “Technical data, general”

## Electromagnetic compatibility (EMC)

Emitted interference			to EN 60947-1
Interference immunity			to EN 60947-1

## Rating data for approved types

Switching capacity			
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Maximum motor rating			
Three-phase			
200 V 208 V	HP	3	
230 V 240 V	HP	3	
460 V 480 V	HP	10	
575 V 600 V	HP	10	
Single-phase			
115 V 120 V	HP	1	
230 V 240 V	HP	2	
General use	A	20	
Auxiliary contacts			
Pilot Duty			
AC operated			A600
DC operated			P300
General Use			
AC	V	600	
AC	A	10	
DC	V	250	
DC	A	1	
Short Circuit Current Rating	SCCR		
Basic Rating			
SCCR	kA	5	
max. Fuse	A	45	
max. CB	A	60	
480 V High Fault			
SCCR (fuse)	kA	30/100	
max. Fuse	A	25 Class RK5/45 Class J	
600 V High Fault			
SCCR (fuse)	kA	30/100	
max. Fuse	A	25 Class RK5/45 Class J	
Special Purpose Ratings			
Electrical Discharge Lamps (Ballast)			
480V 60Hz 3phase, 277V 60Hz 1phase	A	20	
600V 60Hz 3phase, 347V 60Hz 1phase	A	20	
Incandescent Lamps (Tungsten)			
480V 60Hz 3phase, 277V 60Hz 1phase	A	14	
600V 60Hz 3phase, 347V 60Hz 1phase	A	14	
Resistance Air Heating			
480V 60Hz 3phase, 277V 60Hz 1phase	A	20	
600V 60Hz 3phase, 347V 60Hz 1phase	A	20	
Refrigeration Control (CSA only)			
LRA 480V 60Hz 3phase	A	60	
FLA 480V 60Hz 3phase	A	10	
LRA 600V 60Hz 3phase	A	60	
FLA 600V 60Hz 3phase	A	10	
Definite Purpose Ratings (100,000 cycles acc. to UL 1995)			
LRA 480V 60Hz 3phase	A	72	
FLA 480V 60Hz 3phase	A	12	
Elevator Control			
200V 60Hz 3phase	HP	2	
200V 60Hz 3phase	A	7.8	
240V 60Hz 3phase	HP	2	

240V 60Hz 3phase	A	6.8
480V 60Hz 3phase	HP	7.5
480V 60Hz 3phase	A	11
600V 60Hz 3phase	HP	7.5
600V 60Hz 3phase	A	9

### Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I <sub>n</sub>	A	12
Heat dissipation per pole, current-dependent	P <sub>vid</sub>	W	0.5
Equipment heat dissipation, current-dependent	P <sub>vid</sub>	W	0
Static heat dissipation, non-current-dependent	P <sub>vs</sub>	W	4.5
Heat dissipation capacity	P <sub>diss</sub>	W	0
Operating ambient temperature min.		°C	-25
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

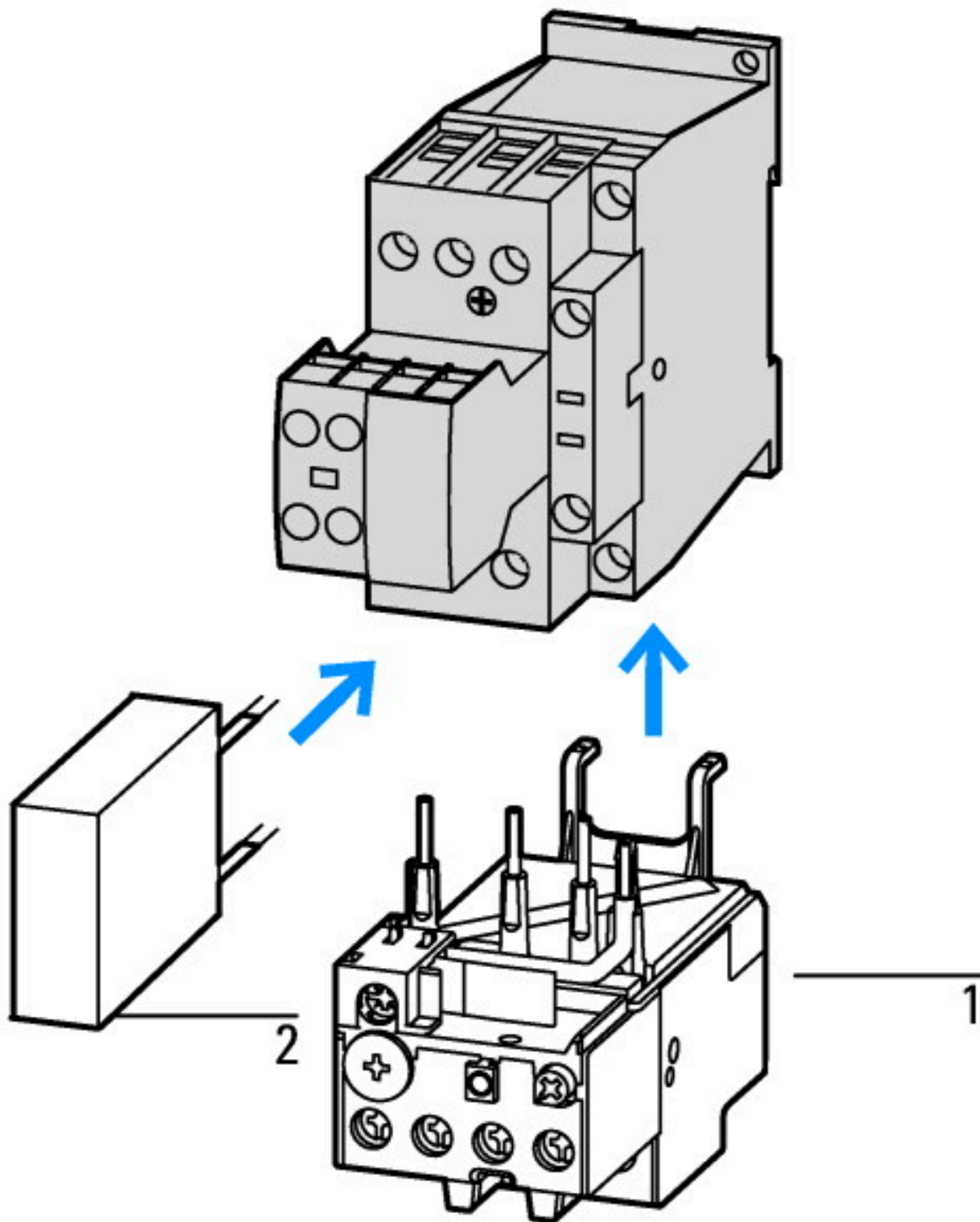
### Technical data ETIM 7.0

Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)		
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])		
Rated control supply voltage Us at AC 50HZ	V	0 - 0
Rated control supply voltage Us at AC 60HZ	V	0 - 0
Rated control supply voltage Us at DC	V	24 - 24
Voltage type for actuating		DC
Rated operation current Ie at AC-1, 400 V	A	22
Rated operation current Ie at AC-3, 400 V	A	12
Rated operation power at AC-3, 400 V	kW	5.5
Rated operation current Ie at AC-4, 400 V	A	7
Rated operation power at AC-4, 400 V	kW	3

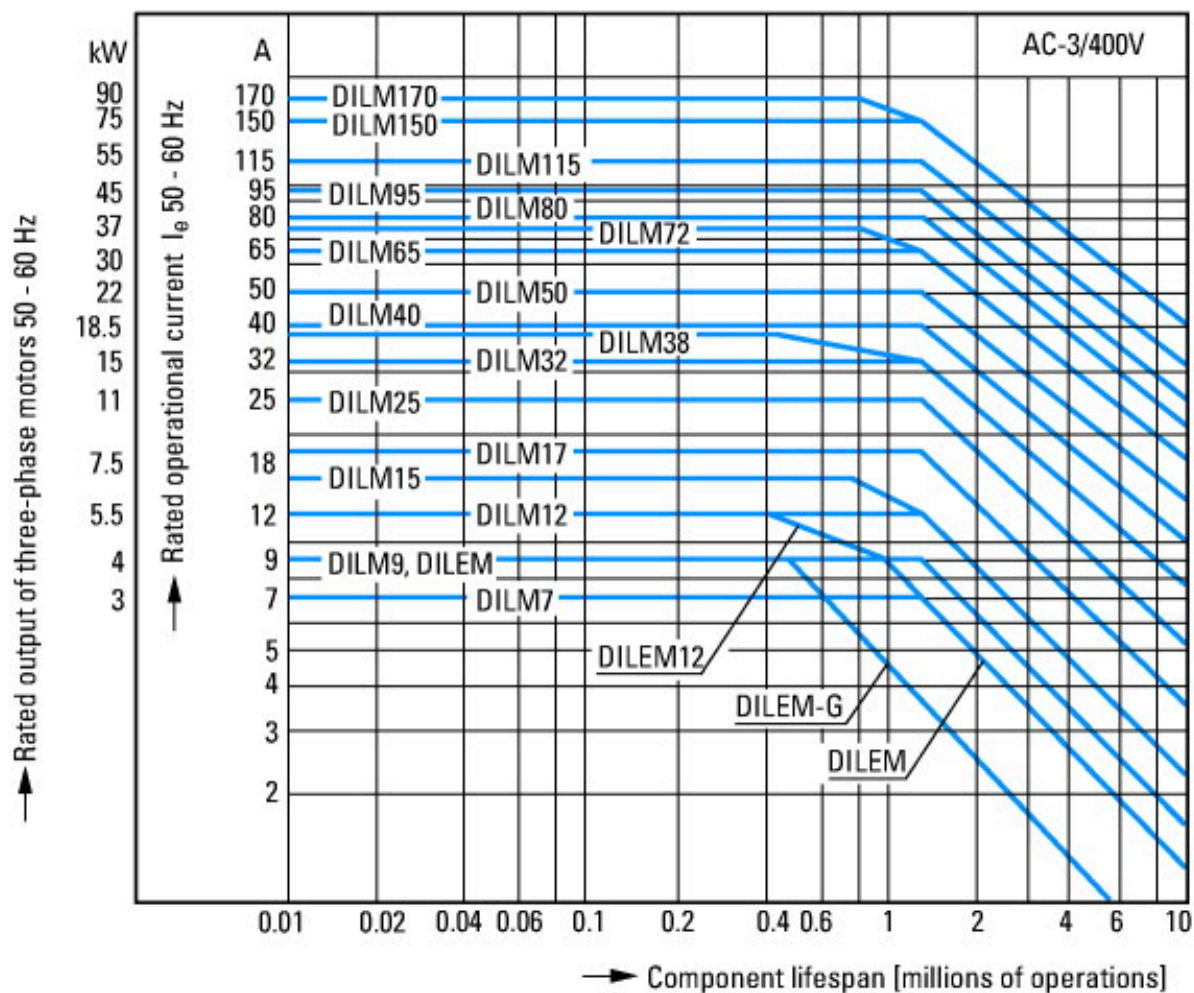
Rated operation power NEMA		kW	7.4
Modular version			No
Number of auxiliary contacts as normally open contact			3
Number of auxiliary contacts as normally closed contact			2
Type of electrical connection of main circuit			Screw connection
Number of normally closed contacts as main contact			0
Number of main contacts as normally open contact			3

## Approvals

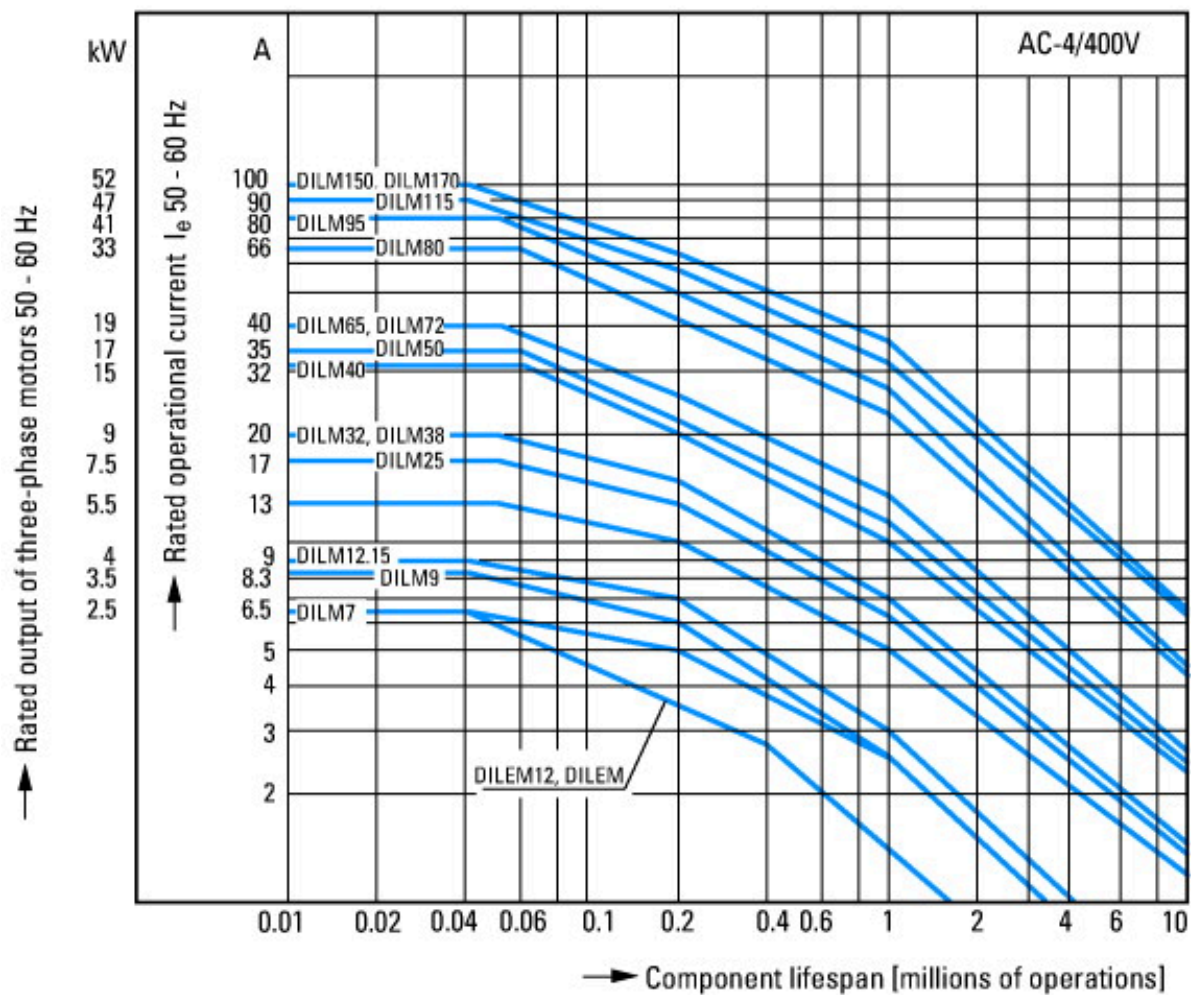
Product Standards			IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CE marking
UL File No.			E29096
UL Category Control No.			NLDX
CSA File No.			012528
CSA Class No.			2411-03, 3211-04
North America Certification			UL listed, CSA certified
Specially designed for North America			No



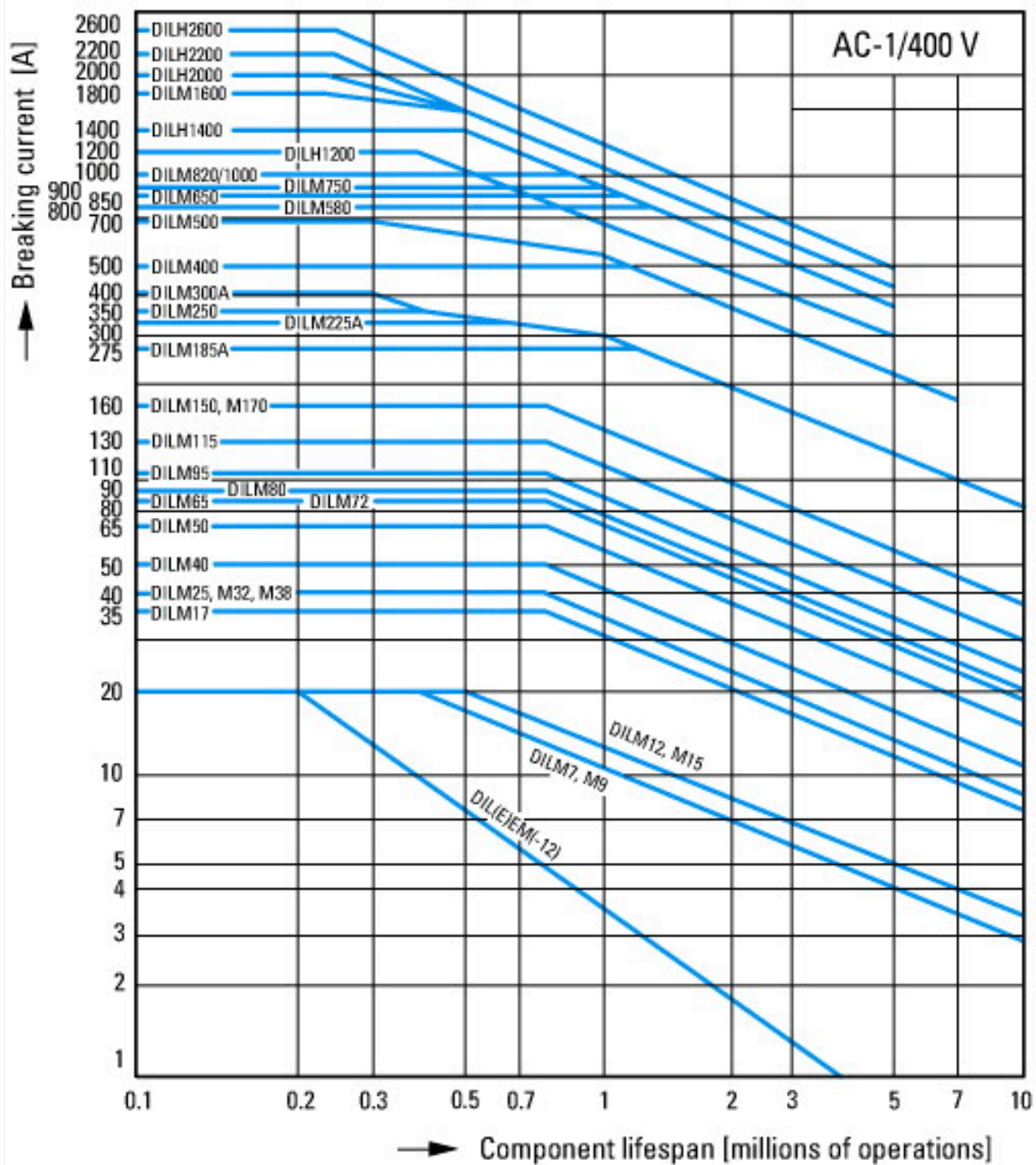
- 1: Overload relay
- 2: Suppressor



Squirrel-cage motor  
 Operating characteristics  
 Starting: from rest  
 Stopping: after attaining full running speed  
 Electrical characteristics  
 Make: up to 6 x rated motor current  
 Break: up to 1 x rated motor current  
 Utilization category  
 100 % AC-3  
 Typical applications  
 Compressors  
 Lifts  
 Mixers  
 Pumps  
 Escalators  
 Agitators  
 Fans  
 Conveyor belts  
 Centrifuges  
 Hinged flaps  
 Bucket-elevators  
 Air conditioning system  
 General drives in manufacturing and processing machines



Extreme switching duty  
Squirrel-cage motor  
Operating characteristics  
Inching, plugging, reversing  
Electrical characteristics  
Make: up to 6 x rated motor current  
Break: up to 6 x rated motor current  
Utilization category  
100 % AC-4  
Typical applications  
Printing presses  
Wire-drawing machines  
Centrifuges  
Special drives for manufacturing and processing machines



Switching conditions for 3 pole, non-motor loads

Operating characteristics

Non inductive and slightly inductive loads

Electrical characteristics

Switch on: 1 x rated operational current

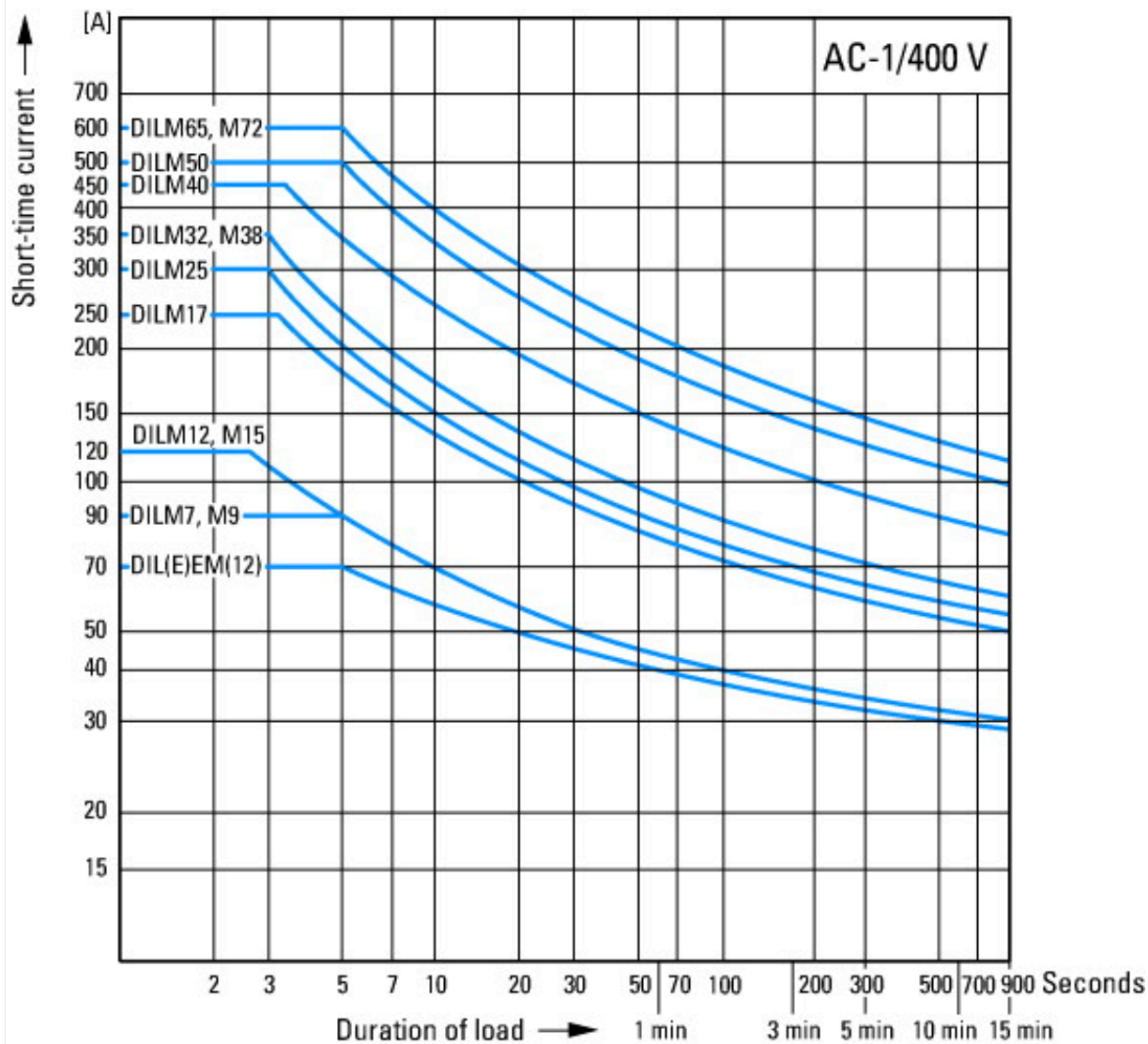
Switch off: 1 x rated operational current

Utilization category

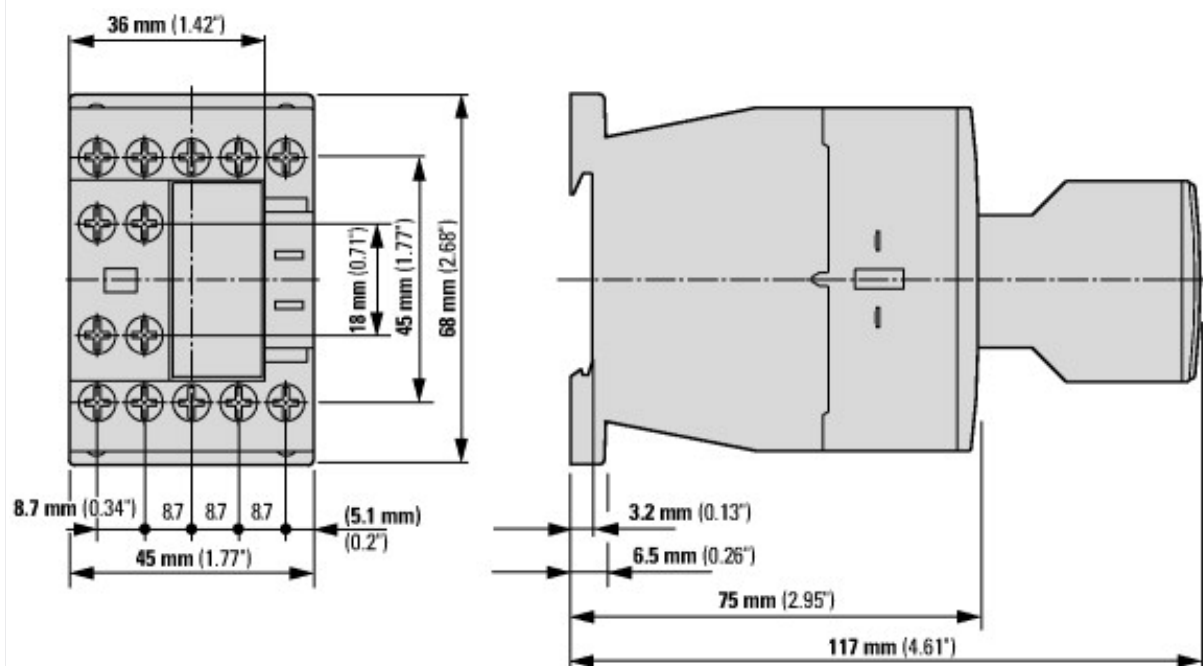
100 % AC-1

Typical examples of application

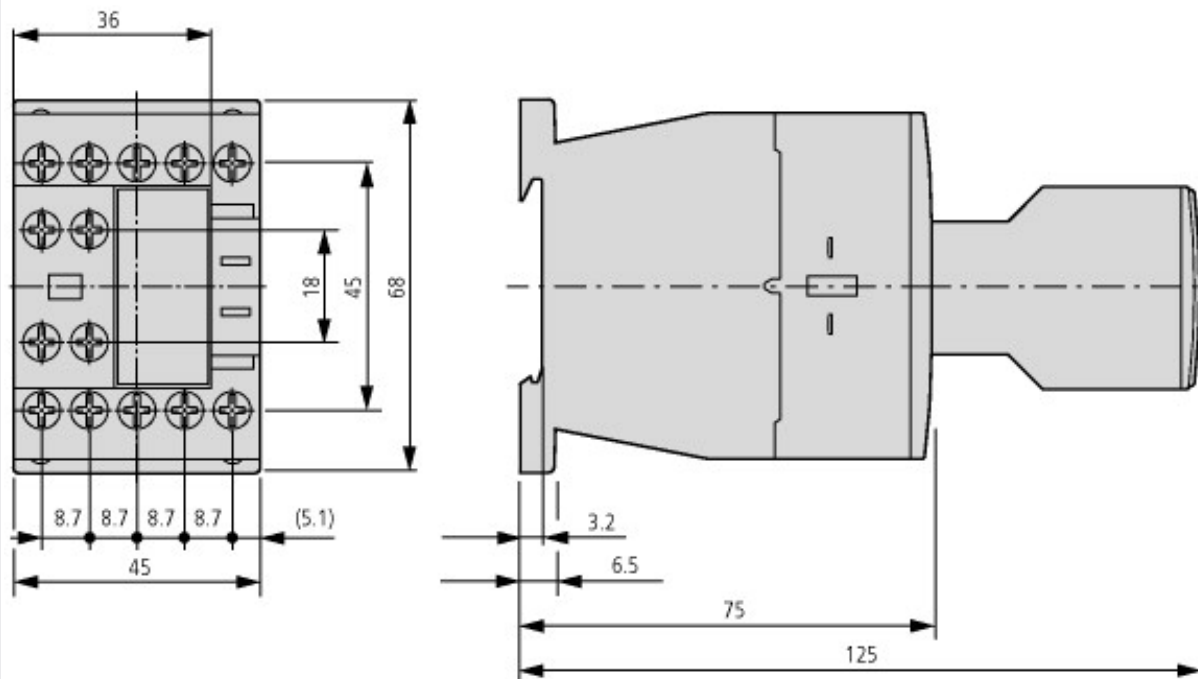
Electric heat



## Dimensions



Contactor with auxiliary contact module DILM32-XHI.../DILA-XHI...



Contactor with auxiliary contact module DILA-XHIT...

