## **Data sheet**

6ES7515-2AM02-0AB0



SIMATIC S7-1500, CPU 1515-2 PN, central processing unit with 500 KB work memory for program and 3 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 30 ns bit performance, SIMATIC Memory Card required

Product type designation	General information	
Firmware version V2.8  Product function  I I&M data Yes; I&MO to I&M3  I sochronous mode (distributed) and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)  Engineering with  I STEP 7 TIA Portal configurable/integrated from version V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0  Configuration control  Via dataset Yes  Display  Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Type of supply voltage  Type of supply voltage  24 V DC  permissible range, lower limit (DC) 19.2 V  permissible range, lower limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  I Mains/voltage failure stored energy time 5 ms  Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value  Power  Infeed power to the backplane bus 12 W	Product type designation	CPU 1515-2 PN
Product function  IsM data Isochronous mode  Product function  IsM data Isochronous mode  Product function  IsM data Isochronous mode  Isochronous configurable fintegrated from version and 1 ms (central)  Isochronous configurable as 6ES7515-2AM01-0AB0  Isochronous configuration control  Isochronous mode  Isochronous mode  Isochronous mode  Isochronous mode  Isochronous configurable as 6ES7515-2AM01-0AB0  Isochronous	HW functional status	FS01
• I&M data • Isochronous mode  Pegineering with  • STEP 7 TIA Portal configurable/integrated from version  STEP 7 TIA Portal configurable/integrated from version  Configuration control  Via dataset  Ves  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  2 Supply voltage  Type of supply voltage  permissible range, lower limit (DC)  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Input current  Current consumption (rated value)  Ox8 A  Current consumption, max.  Intus current, max.  Perwore  Infeed power to the backplane bus  12 W	Firmware version	V2.8
• Isochronous mode  Yes; Distributed and central; with minimum OB 6x cycle of 500 µs (distributed) and 1 ms (central)  Engineering with  • STEP 7 TIA Portal configurable/integrated from version  V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0  Configuration control  Via dataset  Yes  Display  Screen diagonal [cm]  Control elements  Number of keys  Mode buttons  2  Supply voltage  Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains/voltage failure stored energy time • Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  1.1 A  Inrush current, max.  Power  Infeed power to the backplane bus  12 W	Product function	
Engineering with  STEP 7 TIA Portal configurable/integrated from version  V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0  Configuration control  via dataset  Yes  Display  Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Type of supply voltage  permissible range, lower limit (DC) permissible range, upper limit (DC) Reverse polarity protection  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value) 0.8 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value  Power  Infeed power to the backplane bus 12 W	I&M data	Yes; I&M0 to I&M3
• STEP 7 TIA Portal configurable/integrated from version V16 (FW V2.8); with older TIA Portal versions configurable as 6ES7515-2AM01-0AB0  Configuration control Via dataset Yes  Display Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 8 Mode buttons 2 Supply voltage Type of supply voltage Type of supply voltage 19.2 V permissible range, lower limit (DC) permissible range, upper limit (DC) permissible range, upper limit (DC) Alians buffering  • Mains Voltage failure stored energy time • Repeat rate, min. Input current  Current consumption (rated value) Current consumption, max. Inrush current, max. Pt 0.02 A²-s  Power  Infeed power to the backplane bus  1 Yes  Yes  Alon 1.1 A  Lord 1.1 A  Lord 1.1 A  Lord 2.4 A; Rated value  1.2 W	• Isochronous mode	
Canfiguration control           Via dataset         Yes           Display           Screen diagonal [cm]         6.1 cm           Control elements           Number of keys         8           Mode buttons         2           Supply voltage           Type of supply voltage         24 V DC           permissible range, lower limit (DC)         19.2 V           permissible range, upper limit (DC)         28.8 V           Reverse polarity protection         Yes           Mains buffering         5 ms           • Mains/voltage failure stored energy time         5 ms           • Repeat rate, min.         1/s           Input current         Current consumption (rated value)         0.8 A           Current consumption, max.         1.1 A           Inrush current, max.         2.4 A; Rated value           Power           Infeed power to the backplane bus         12 W	Engineering with	
Via dataset         Yes           Display         Screen diagonal [cm]         6.1 cm           Control elements         8           Number of keys         8           Mode buttons         2           Supply voltage         2           Type of supply voltage         24 V DC           permissible range, lower limit (DC)         19.2 V           permissible range, upper limit (DC)         28.8 V           Reverse polarity protection         Yes           Mains buffering         5 ms           • Repeat rate, min.         1/s           Input current         1/s           Current consumption (rated value)         0.8 A           Current consumption, max.         1.1 A           Inrush current, max.         2.4 A; Rated value           I²t         0.02 A²-s           Power           Infeed power to the backplane bus         12 W		
Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Type of supply voltage 24 V DC permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value    Pt	Configuration control	
Screen diagonal [cm] 6.1 cm  Control elements  Number of keys 8 Mode buttons 2  Supply voltage  Type of supply voltage 24 V DC permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V  Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value   ²t 0.02 A²-s  Power  Infeed power to the backplane bus 12 W	via dataset	Yes
Number of keys 8 Mode buttons 2  Supply voltage  Type of supply voltage 24 V DC permissible range, lower limit (DC) 19.2 V permissible range, upper limit (DC) 28.8 V Reverse polarity protection Yes  Mains buffering  • Mains/voltage failure stored energy time 5 ms • Repeat rate, min. 1/s  Input current  Current consumption (rated value) 0.8 A  Current consumption, max. 1.1 A  Inrush current, max. 2.4 A; Rated value  I²t 0.02 A²-s  Power  Infeed power to the backplane bus 12 W	Display	
Number of keys  Mode buttons  2  Supply voltage  Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.	Screen diagonal [cm]	6.1 cm
Mode buttons  Supply voltage  Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  • Mains/voltage failure stored energy time • Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  1.1 A  Inrush current, max.  2.4 A; Rated value  It  Power  Infeed power to the backplane bus	Control elements	
Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrus	Number of keys	8
Type of supply voltage  permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrus	Mode buttons	2
permissible range, lower limit (DC)  permissible range, upper limit (DC)  Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inush current, max.  Inu	Supply voltage	
permissible range, upper limit (DC)  Reverse polarity protection  Yes  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Integrated to the backplane bus  12 W	Type of supply voltage	24 V DC
Reverse polarity protection  Mains buffering  Mains/voltage failure stored energy time Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Inrush current, max.  Inteled power to the backplane bus  Yes   Yes   Yes   Yes    Yes	permissible range, lower limit (DC)	19.2 V
Mains buffering  ■ Mains/voltage failure stored energy time ■ Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Inrush current, max.  Inrush current, max.  Inteled power to the backplane bus  12 W	permissible range, upper limit (DC)	28.8 V
■ Mains/voltage failure stored energy time     ■ Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  Irush current, max.  Ithered power to the backplane bus  5 ms  1/s  1/s  1/s  1/s  1/s  1/s  1/s  1	Reverse polarity protection	Yes
● Repeat rate, min.  Input current  Current consumption (rated value)  Current consumption, max.  Inrush current, max.  I²t  O.02 A²·s  Power  Infeed power to the backplane bus  1/8  1/8  0.8 A  1.1 A  2.4 A; Rated value  0.02 A²·s	Mains buffering	
Current consumption (rated value)  Current consumption, max.  Inrush current, max.  It descripted to the backplane bus  12 W  0.8 A  1.1 A  2.4 A; Rated value  0.02 A²-s  Power  Infeed power to the backplane bus  12 W	<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Current consumption (rated value)  Current consumption, max.  Inrush current, max.  It was a constant of the backplane bus  1.1 A  2.4 A; Rated value  0.02 A²-s  Power  Infeed power to the backplane bus  12 W	<ul> <li>Repeat rate, min.</li> </ul>	1/s
Current consumption, max.  Inrush current, max.  2.4 A; Rated value  1²t  0.02 A²·s  Power  Infeed power to the backplane bus  12 W	Input current	
Inrush current, max.  2.4 A; Rated value  1²t  0.02 A²·s  Power  Infeed power to the backplane bus  12 W	Current consumption (rated value)	0.8 A
I²t     0.02 A²·s       Power     Infeed power to the backplane bus     12 W	Current consumption, max.	1.1 A
Power Infeed power to the backplane bus 12 W	Inrush current, max.	2.4 A; Rated value
Infeed power to the backplane bus 12 W	l²t	0.02 A <sup>2</sup> ·s
The part of the pa	Power	
Power consumption from the backplane bus (balanced) 6.2 W	Infeed power to the backplane bus	12 W
1 Ower consumption norm the backplane bus (balanceu)	Power consumption from the backplane bus (balanced)	6.2 W
Power loss	Power loss	
Power loss, typ. 6.3 W	Power loss, typ.	6.3 W
Memory	Memory	

Number of slots for SIMATIC memory card	1
SIMATIC memory card required	' Yes
Work memory	165
• integrated (for program)	500 kbyte
• integrated (for data)	3 Mbyte
Load memory	3 Mbyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Gbyte
maintenance-free	Yes
	163
CPU processing times	20
for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns
CPU-blocks	
Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	3 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	500 kbyte
FC	•
Number range	0 65 535
• Size, max.	500 kbyte
OB	
Size, max.	500 kbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of isocinious mode obs     Number of technology synchronous alarm OBs	2
Number of technology synchronous alarm OBS     Number of startup OBs	100
Number of startup OBs     Number of asynchronous error OBs	4
•	
<ul><li>Number of synchronous error OBs</li><li>Number of diagnostic alarm OBs</li></ul>	2
	<u> </u>
Nesting depth	04
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)

Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte
Extended retentive data area (incl. timers, counters, flags),	3 Mbyte
max.	· ·
Flag	
<ul><li>Number, max.</li></ul>	16 kbyte
Number of clock memories	8
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
per priority class, max.	64 kbyte
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
<ul><li>Inputs</li></ul>	32 kbyte; All inputs are in the process image
<ul> <li>Outputs</li> </ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul><li>integrated</li></ul>	2
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2

1. Interface	
Interface types	
• •	Yes; X1
<ul><li>RJ 45 (Ethernet)</li><li>Number of ports</li></ul>	2
integrated switch	Yes
	Tes
Protocols	Yes
<ul><li>IP protocol</li><li>PROFINET IO Controller</li></ul>	Yes
PROFINET IO Controller      PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	165
Services	
— PG/OP communication	Yes
Isochronous mode	Yes
Direct data exchange	Yes
— Direct data exchange  — IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via
— Number of confidentable to Devices, max.	AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	256
max.	
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
Number of IO Devices per tool, max.	
<ul><li>Updating times</li></ul>	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send  avalog.	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
cycles Update time for RT	μs 3 875 μs)
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 250 μs	500 μs to 256 ms
— for send cycle of 500 μs  — for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 1 ms — for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 2 ms — for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	1 1110 10 0 12 1110
Services	
— PG/OP communication	Yes
Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	
<ul> <li>Asset management record</li> </ul>	Yes
2. Interface	
Interface types	

RJ 45 (Ethernet)	Yes; X2
<ul> <li>Number of ports</li> </ul>	1
integrated switch	No
Protocols	
• IP protocol	Yes
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
	1 ms to 512 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 1 ms PROFINET IO Device	1 ms to 512 ms Yes
— for send cycle of 1 ms  PROFINET IO Device  Services	
— for send cycle of 1 ms  PROFINET IO Device  Services — PG/OP communication	Yes No No
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication  — Isochronous mode  — IRT  — PROFlenergy	Yes No
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup	Yes No No
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device	Yes No No Yes; per user program
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device,	Yes No No Yes; per user program No
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max.	Yes No No Yes; per user program No Yes 4
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record	Yes No No Yes; per user program No Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types	Yes No No Yes; per user program No Yes 4
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)	Yes No No Yes; per user program No Yes 4 Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps	Yes No No Yes; per user program No Yes 4 Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation	Yes No No Yes; per user program No Yes 4 Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing	Yes No No Yes; per user program No Yes 4 Yes  Yes Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED	Yes No No Yes; per user program No Yes 4 Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED  Protocols	Yes No No Yes; per user program No Yes 4 Yes  Yes Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED  Protocols  Number of connections	Yes No No Yes; per user program No Yes 4 Yes Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED  Protocols  Number of connections • Number of connections, max.	Yes No No Yes; per user program No Yes 4 Yes  Yes  Yes Yes Yes Yes Yes Yes Yes Y
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED  Protocols  Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web	Yes No No Yes; per user program No Yes 4 Yes  Yes  Yes Yes Yes Yes Yes You Yes Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED  Protocols  Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces	Yes No No Yes; per user program No Yes 4 Yes  Yes  Yes Yes Yes Yes Yes You Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED  Protocols  Number of connections  • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths	Yes No No Yes; per user program No Yes 4 Yes  Yes  Yes Yes Yes Yes Yes You Yes Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED  Protocols  Number of connections  • Number of connections reserved for ES/HMI/web • Number of s7 routing paths  Redundancy mode	Yes No No Yes; per user program No Yes 4  Yes  Yes  Yes  Yes Yes Yes Yes Yes Yes
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED  Protocols  Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths  Redundancy mode  • H-Sync forwarding	Yes No No Yes; per user program No Yes 4 Yes  Yes Yes Yes Yes Yes Yes Yes Yes Ye
— for send cycle of 1 ms  PROFINET IO Device  Services  — PG/OP communication — Isochronous mode — IRT — PROFlenergy — Prioritized startup — Shared device — Number of IO Controllers with shared device, max. — Asset management record  Interface types  RJ 45 (Ethernet)  • 100 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED  Protocols  Number of connections  • Number of connections reserved for ES/HMI/web • Number of s7 routing paths  Redundancy mode	Yes No No Yes; per user program No Yes 4  Yes  Yes  Yes  Yes Yes Yes Yes Yes Yes

— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
• S7 routing	Yes
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
<ul><li>Data length, max.</li></ul>	64 kbyte
• UDP	Yes
<ul><li>Data length, max.</li></ul>	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	V
Runtime license required	Yes
OPC UA Client  Application outbontication	Yes
— Application authentication	Yes 10
Number of connections, max.      Number of nodes of the client interfaces, max.	2 000
Number of riodes of the client interfaces, max.      Number of elements for one call of	300
OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.	
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client</li> </ul>	5
instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max.	
Number of registerable nodes, max.	5 000
Number of registerable method calls of OPC_UA_MethodCall, max.	100
<ul><li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li></ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
<ul><li>Number of sessions, max.</li></ul>	48
<ul> <li>Number of accessible variables, max.</li> </ul>	100 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	20 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
<ul> <li>Number of server methods, max.</li> </ul>	50
<ul> <li>Number of inputs/outputs per server method,</li> </ul>	20

max.	
<ul> <li>Number of monitored items, max.</li> </ul>	2 000
<ul> <li>Number of server interfaces, max.</li> </ul>	10
Number of nodes for user-defined server	5 000
interfaces, max.	
Further protocols	V MODDIJO TOD
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	800
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	0
Status/control variable	Yes
Variables	
	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	2000 mariah
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	V
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
STOP ACTIVE LED	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC
Number of available Motion Control resources for	program; selection guide via the TIA Selection Tool or SIZER 2 400
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
<ul> <li>per speed-controlled axis</li> </ul>	40
<ul><li>per positioning axis</li></ul>	80
<ul><li>per synchronous axis</li></ul>	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40

<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C; No condensation
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Configuration	
Programming	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	147 mm 129 mm
Depth	